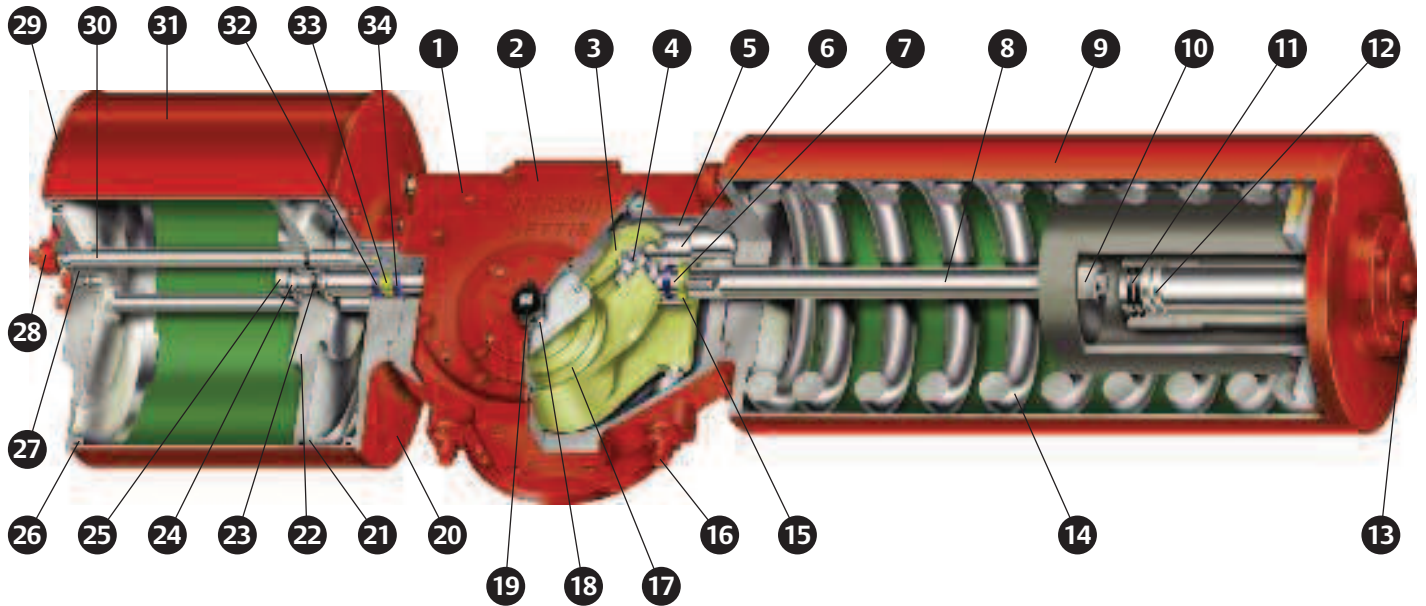


# Assembly Drawing

## G-Series Spring-Return Pneumatic

(also available in double-acting type)



No.	Part	Material
1	Housing	Ductile Iron
2	Cover	Ductile Iron
3	Yoke	Ductile Iron
4	Yoke Pin	Alloy Steel
5	Guide Block	Ductile Iron
6	Guide Bar	Alloy Steel
7	Extension Rod Assy	Alloy Steel
8	Tension Rod	Alloy Steel
9	Spring Cylinder	Carbon Steel
10	Tension Lok	Alloy Steel
11	O-Ring Seal	Nitrile
12	Hydraulic Override Assembly	Carbon Steel
13	Cover Plate for Spring Can	Carbon Steel
14	Spring	Alloy Steel
15	Extension Retainer	Alloy Steel
16	Stop Screw	Alloy Steel
17	Yoke Pin Bearing	DU Bearing
18	Thrust Washer	Delrin
19	Position Indicator	Polyamide 6
20	Inner End Cap	Ductile Iron
21	Piston Seal	Nitrile
22	Piston	Ductile Iron
23	O-Ring Seal	Nitrile
24	Retainer Ring	Stainless Steel
25	Piston Rod	Alloy Steel
26	O-Ring Seal	Nitrile
27	Pipe Plug	Carbon Steel
28	Hex Nut	Alloy Steel
29	End Cap	Ductile Iron
30	Tie Bar	Alloy Steel
31	Piston Cylinder	Carbon Steel
32	Polypak Seal	Urethane Impregnated
33	Rod Bushing	Delrin
34	Rod Wiper	Urethane Impregnated